

TOLERANCES

MPP PE-Xc



HakaGerodur

| Article | Dimension | Aluminium | Ø Outer | Tolerance | Ø Inner | Tolerance | Wall thickness | Tolerance | Ovality bars *) | Ovality coils *) |
|-------------|-------------------|-------------------|------------|------------|------------|------------|----------------|------------|-----------------|------------------|
| | Nominal dimension | Nominal thickness | PipeTest | | PipeTest | | PipeTest | | PipeTest | PipeTest |
| MPP PE-Xc | 8.0 x 1.00 | --- | 8.00 | +0.30 / -0 | 5.80 | +0.30 / -0 | 1.00 | +0.20 / -0 | max. 0.60 | max. 1.60 |
| | 10.0 x 1.30 | --- | 10.00 | +0.30 / -0 | 7.20 | +0.30 / -0 | 1.30 | +0.20 / -0 | max. 0.60 | max. 1.60 |
| | 12.0 x 1.40 | --- | 12.00 | +0.30 / -0 | 8.90 | +0.30 / -0 | 1.40 | +0.20 / -0 | max. 0.60 | max. 1.60 |
| | 12.0 x 2.00 | --- | 12.00 | +0.30 / -0 | 7.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 0.60 | max. 1.60 |
| | 14.0 x 2.00 | --- | 14.00 | +0.30 / -0 | 9.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 15.0 x 1.50 | --- | 15.00 | +0.30 / -0 | 11.80 | +0.30 / -0 | 1.50 | +0.20 / -0 | max. 1.00 | max. 1.80 |
| | 16.0 x 1.50 | --- | 16.00 | +0.30 / -0 | 12.80 | +0.30 / -0 | 1.50 | +0.20 / -0 | max. 1.00 | max. 1.80 |
| | 16.0 x 2.00 | --- | 16.00 | +0.30 / -0 | 11.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 16.0 x 2.20 | --- | 16.00 | +0.30 / -0 | 11.30 | +0.30 / -0 | 2.20 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 17.0 x 2.00 | --- | 17.00 | +0.30 / -0 | 12.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 18.0 x 2.00 | --- | 18.00 | +0.30 / -0 | 13.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 18.0 x 2.50 | --- | 18.00 | +0.30 / -0 | 12.70 | +0.30 / -0 | 2.50 | +0.30 / -0 | max. 1.00 | max. 1.80 |
| | 20.0 x 2.00 | --- | 20.00 | +0.30 / -0 | 15.70 | +0.30 / -0 | 2.00 | +0.30 / -0 | max. 1.20 | max. 2.00 |
| | 20.0 x 2.80 | --- | 20.00 | +0.30 / -0 | 14.10 | +0.30 / -0 | 2.80 | +0.30 / -0 | max. 1.20 | max. 2.00 |
| 25.0 x 2.30 | --- | 25.00 | +0.30 / -0 | 20.10 | +0.30 / -0 | 2.30 | +0.30 / -0 | max. 1.20 | max. 2.00 | |
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*) Reference values

All dimension and tolerances measured according to HakaGerodur / Gerodur guidelines